

## TECHNICAL SERVICE BULLETIN

**DATE:** July, 2007  
**TO:** Minuteman Dealers and Service Centers  
**FROM:** Technical Support Department  
**RE:** Front Runner Floor Machines Models FR17115, FR20115, FR20115-2S

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We have identified a condition where engaging the switch triggers will not turn on the buffer. It was determined that the switch mounting plate on some units can flex not allowing the switch to turn on.

A field fix for this has been developed. A switch support plate, # 195062, can be installed enabling the levers to engage the switch.

If you experience this issue please order this part, install it and file a warranty claim.



Step 1: Remove switch cover assembly.



Step 2: Using the molded pins to locate the support plate, install it by pressing it flat against the back of the housing. It will hold itself in place.



Step 3: Re-install the switch cover assembly. The switch mounting plate will rest on the support plate. Secure all screws and test.